

*BLUE*

Date: Tuesday, 14/10/2008 1:10:22 PM  
User: Julie Lecocq

### Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : D28921
<b>Job Number</b> : 42566	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> :	<b>Part Number</b> : D28921
<b>This Issue</b> : 14/10/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D2892-1 BLUE
<b>Prsht Rev.</b> : NC	<b>Project Number</b> :
<b>First Issue</b> : / / <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 41702	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 31/10/2008 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>2008.10.14</u>	
<b>Comment</b> :	

#### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

REMOVE FROM STOCK <sup>x2</sup>  
D2892-1 B 37654/35581

*RT 08-10-20*

2.0	D28921	Support
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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**Comment:** HAND FINISHING RESOURCE #1

SAND LIGHTLY - 320GRIT

*m 08 11 05 (4)*

4.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

*08-11-05 (4)*

5.0	SPRAY PAINTING	SPRAY PAINTING
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**Comment:** SPRAY PAINTING

-PRIME  
-SPRAY PAINT DELFLEET BLUE  
-CLEAR DELFLEET

B 109083  
B 105918  
B 109816

*m 08 11 05 (4)*

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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D28921

Job Number: 42566

Part Number: D28921

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC14

INSPECT SPRAY PAINT



Comment: INSPECT SPRAY PAINT

LT 08-11-10

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
ID & STOCK USING NEW B/N

MS 09/11/12

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/12 JA

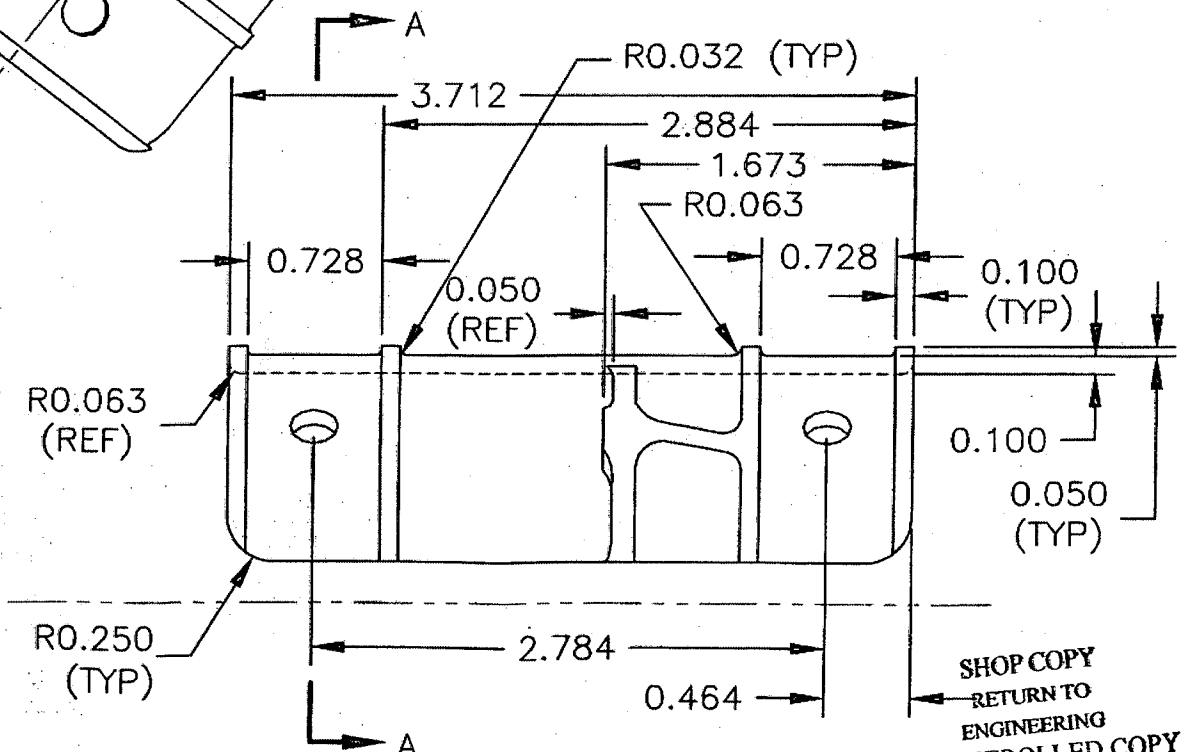
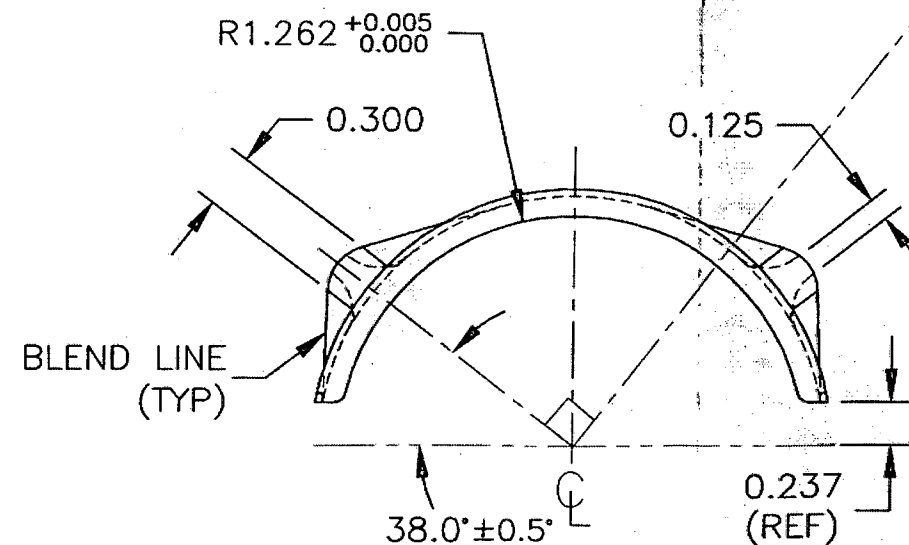
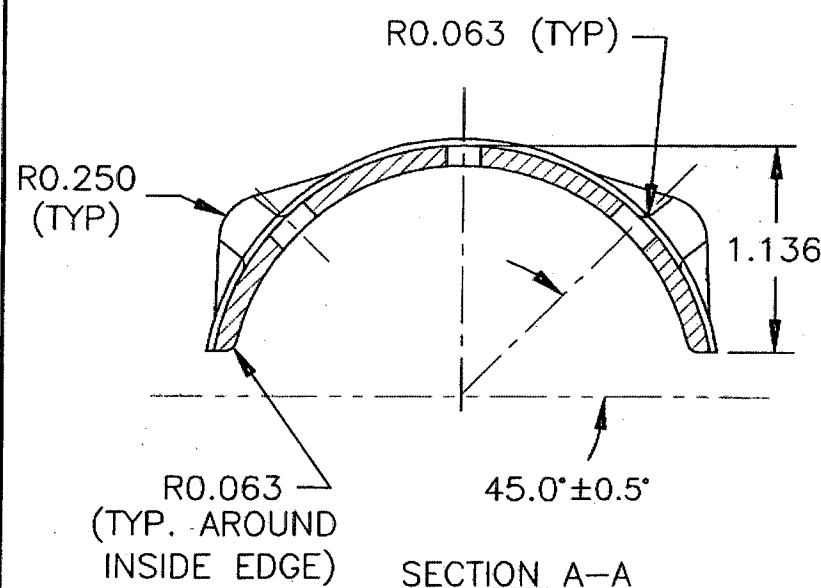
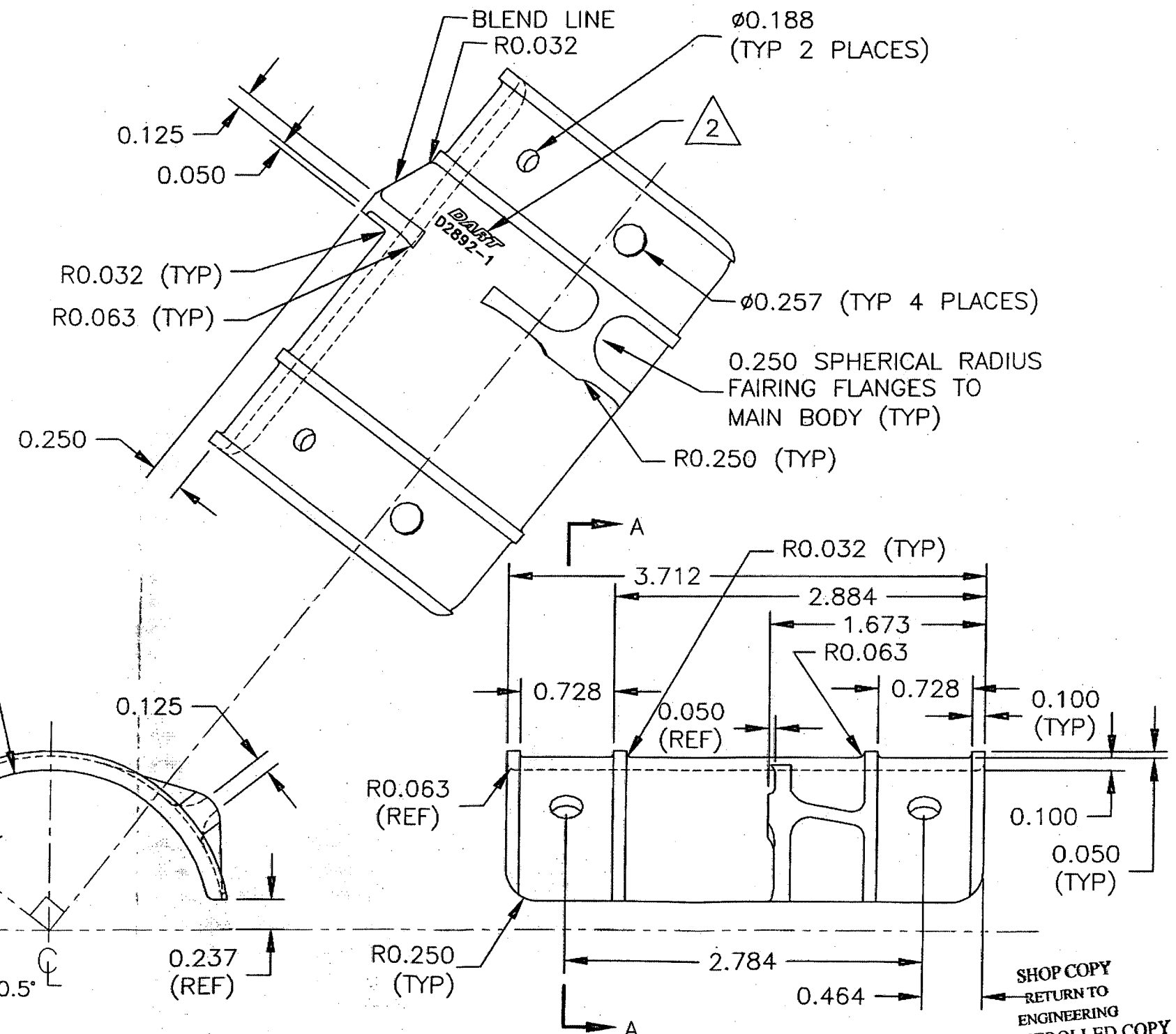
Job Completion



MF 08-11-11

D2892-1

- 1) MATERIAL: 17-4 PH STAINLESS STEEL  
HEAT TREAT TO H900 CONDITION  
(900°F FOR 1 HR, AIR COOL)  
MIN UTS = 170 KSI (38 HRc)
- 2) IDENTIFY WITH DART LOGO (PER DART SUPPLIED GRAPHIC) AND PART NUMBER IN THIS AREA WITH 0.125 HIGH LETTERING 0.010-0.020 DEEP
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) PART IS SYMMETRIC ABOUT CENTERLINE
- 5) TOLERANCES ARE PER DART QSI 018 (REF. X.XXX =  $\pm 0.010$ ) UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) FINISH: POWDER COAT WHITE (REF. 4.3.5.2) PER DART QSI 005 4.3



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A	00.11.17	NEW ISSUE
DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	<b>DART</b> DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA
CHECKED <i>CP</i>	APPROVED <i>CP</i>	DRAWING NO. D2892
DATE 00.11.17	TITLE 02.500 SUPPORT	REV. A SHEET 1 OF 1 SCALE 1:1